

Door blank with Mahogany veneer / 110 mm stiles and rails / Long lock block

Facing: 1,5 mm Mahogany veneer on cross banded plywood with 0,3 mm aluminium

Stiles: 110 mm finger joint mahogany timber + Long pine lock block

Rails: 110 mm finger joint mahogany timber

Core: Insulation - Fibre board

U-Value:

U-Value - W/m²K							
60 mm 68	8 mm						
1,03	0,93						

Heat conductivity is calculated on the basis of the practical heat conductivity of each included material -

taken from data sheets and DS418:2011

Weight:

Weight appr. Kg./m²							
60 mm 68	3 mm						
30,4	33,7						

Size 1000 x 2000 mm.

Performance:

	Classification standards	Performance
Operating Forces	EN12217	Class 5
Climatic Influences	EN12219	Class 3
Security	EN1627 / EN1628-30	N/A
Sound	EN10140-2	28 dB
Fire	EN13501-2 / EN1634-1	N/A
FSC Certified	FSC-STD-40-004 V2-1/FSC-STD-50-001 V1-2	N/A

General tests has been carried out on a 68 mm. door blank with chen-chen veneer. Sound tests has been carried out on a 60 mm. door blank with chen-chen veneer.

Size 1000 x 2100 mm. Stiles and rails 55 mm.

Measure: Min.: 250 x 450 mm - Max.: 1200 x 2400 mm

Tolerances:

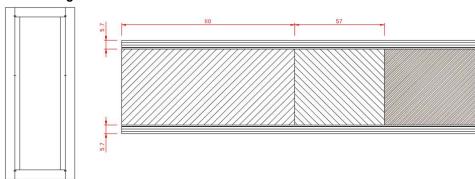
Door blank: Width/Height: +/- 1 mm - Diagonal: +/- 2 mm - Thickness: +/- 0,8 mm

Facing: Measurements on facing is before final sanding

Stiles and rails: Width: +/- 2 mm

Core: Inserts: +/- 1 mm on plywood

Elevation and section drawing:



Stiles and rails: Front perspective

Made:	28.06.2021	Data sheet: CRS	Draw.: CRS	
Revised:	01.12.2021	Data sheet: CRS	Draw.: CRS	

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