

## Door blank with HDF - 110 mm stiles and rails

**Construction:** 3,2 mm HDF ( Appr. 700-1240 kg/m<sup>3</sup> )  
 0,3 mm Aluminium - moisture barrier - stabilizer  
 1,5 mm long grain inner veneer  
 Insulation - Polystyrene  
 1,5 mm long grain inner veneer  
 0,3 mm Aluminium - moisture barrier - stabilizer  
 3,2 mm HDF ( Appr. 700-1240 kg/m<sup>3</sup> )

**U-Value:**

U-Value - W/m <sup>2</sup> K									
60 mm									
0,92									

Size 1000 mm x 2000 mm  
 Heat conductivity is calculated on the basis of the practical heat conductivity of each included material - taken from data sheets and DS418, version 6, 2002. Also relating to EN 12524.

**Weight:**

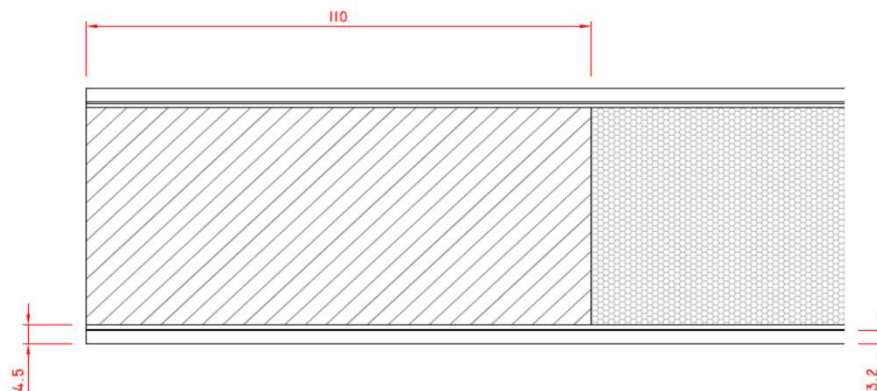
Weight appr. Kg./m <sup>2</sup>									
60 mm									
19,2									

Size 1000 mm x 2000 mm  
 HDF: Calculation is based on an average weight value, specified for this material - 970 kg/m<sup>3</sup>

**Measure:** Min.: 250 x 450 mm - Max.: 1200 x 2400 mm

**Tolerances:** Width/Height: +/- 1 mm - Diagonal: +/- 2 mm - Thickness: +/- 0,8 mm

**Section drawing:**



Made: 05.03.2014	Data sheet: PMN	Draw.: HMN
Revised: 20.09.2019	Data sheet: CRS	Draw.: HMN

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